

## **RENISO PAG 1234** Refrigeration Oil for HFO-1234yf Mobile Air-**Conditioning (MAC) Systems**

Based on special polyalkylene glycols (PAG) with enhanced refrigerant miscibility behaviour. Contains special additives for increased chemical stability and wear protection.

#### **Technical data sheet**

#### Typical technical data:

Properties	Unit		Test Method
Density at 15℃	kg/m <sup>3</sup>	994	DIN 51 757
Kinematic viscosity at 40℃ at 100℃	mm²/s mm²/s	41.8 9.2	DIN EN ISO 3104
Viscosity index (VI)	-	210	DIN ISO 2909
Neutralization number	mgKOH/g	< 0.1	DIN 51 558
Flashpoint, COC	$\mathcal C$	> 180	DIN ISO 2592
Pour point	C	-52	DIN ISO 3016
Water content	ppm	300	DIN 51 777-2
Sealed tube test 336 h / 175°C / Fe + Cu + Al strip added TAN after testing appearance oil after testing appearance Fe strip after testing appearance Cu strip after testing appearance Al strip after testing	mgKOH/g - - - -	< 0.2 only minimal discoloration no change, no deposits no change, no deposits no change, no deposits	modified ASHRAE 97-1999

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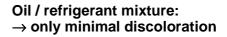
Thermal and chemical stability: Sealed Tube Test – modified ASHRAE 97-1999

Test conditions: 336 h / 175℃ / Fe + Cu + Al strip added

#### Test results:









Metal coupons:

→ no deposits

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**Before testing** 

After testing

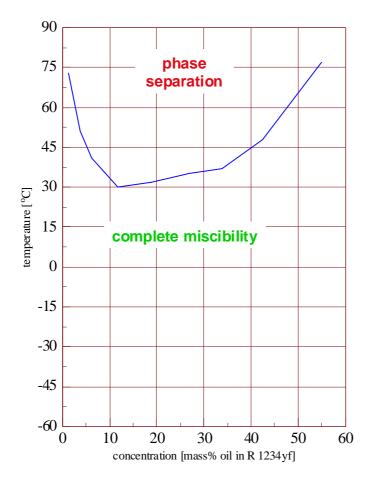
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Miscibility behaviour: RENISO PAG 1234 / HFO-1234yf mixture



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